

SIDE VIEW

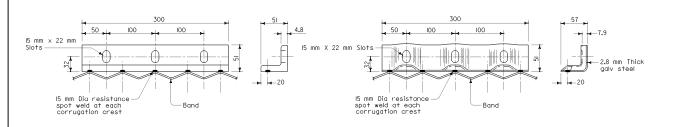
END VIEW

DIE-FORMED ANGLE

See tables on Standard Plans D97E

and D97G for width, W=305 mm shown.

Alternate only for standard joints on pipes through 1800 mm diameter and downdrains through 600 mm diameter.



51mm X 51mm X 4.8 mm ANGLE See tables on Standard Plans D97E, D97F

SIDE VIEW

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and D97G for width, W=305 mm shown

END VIEW

ANGLE CONNECTORS

NOTES

- I. All ferrous metal coupling band connection hardware shall be galvanized or electroplated in accordance with the Standard Specifications.
- 2. Dimensions and thicknesses shown are minimum.
- 3. Spot welds shall develop minimum required strength of strap.
- 4. Fillet welds of equivalent strength may be substituted for spot welds or rivets.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION

CORRUGATED METAL PIPE **COUPLING DETAILS No. 1** ANNULAR COUPLING BAND BAR AND STRAP AND **ANGLE CONNECTIONS**

NO SCALE

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN

D97A

D97

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